

Focus

- What are the opportunities in the bamboo industry?
- What are the current challenges on processing and manufacturing?
- What is the key selection criteria for products?
- What is the status of current local developments?

What makes bamboo appealing













- Bamboo is a grass
- Fast growing
- High in fibre
- Light
- Strong
- High in carbon
- Edible

Types of Bamboo

Bamboo can be divided into two categories

Temperate running bamboo



Tropical clumping bamboo





Opportunities

Production

- Land
- Water
- Invasiveness

Processing

- Low barrier to entry
- Broad and deep utility potential

Challenges

- Feedstock
- Logistics

Key Selection Criteria

- Type of bamboo
- Characteristics
- Product specifications

Bamboo End-usage

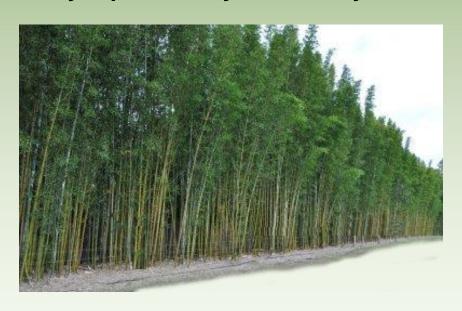
2 E 3 4 E 5 O 6 3	35 Be O BL	Bambusa Bambusa Bambusa	balcooa balcooa var.	V	V				control		craft	mental	sils	wood	
3 4 E 5 O 6 3	O BL		balcooa var.			VV		VV		٧				V	Fodder, Implements
5 O	BL	Bambusa			٧	VV			V						
5 O			bambos	V	VV	VV	٧	VV	V	٧				V	Medicine, living fence (thorns), fodder
6 3	0.004	Bambusa	blumeana	V	VV	VV	٧	VV	V	٧				V	Medicine, living fence (thorns), fodder
ь	OB1	Bambusa	glaucophylla									V			fence
044	31	Bambusa	multipleх - Alph. Кап yellow		٧						٧	V			fishing poles, wind breaker
7 31/	/OB2	Bambusa	multiplex - Alph. Karr green		٧						٧	٧			fishing poles, wind breaker
8 8	ВА	Bambusa	oldhamii		٧					VV					furniture
9 \	Vt	Bambusa	tuldoides		(V)			٧	V	٧	٧	VV	٧		hedges, medicine
10	К	Bambusa	vulgaris vittata - yellow	V	V		٧	VV	V	٧	٧	٧			props banana, fencing, medical, fodder
11 A	A1	Bambusa	vulgaris vulgaris - green	V	٧		٧	VV	V	٧	٧	٧			props banana, fencing, medical, fodder
12 W	Wm	Bambusa	vulgaris waminii - buddha		V			٧				VV			props banana, fencing, medical
13 O	DB3	Bambusa										VV			
14	Р	Dendrocalamus	asper	VV	V	VV	V		V	V	V			VV	Music instruments
15 F	PT	Dendrocalamus	asper - Thai	VV	V	V	٧		V	VV	٧			V	Music instruments
16 PI	PHB	Dendrocalamus	asper 'black'	V			V		V	V	V	V		V	
17	11	Dendrocalamus	giganteus	V	V		٧		V	V	V	V		V	bamboo boards
18	1k	Dendrocalamus	hamiltonii	V						VV			٧		fodder
19	DL	Dendrocalamus	latiflorus	V	V					VV	٧				
20 1	15K	Dendrocalamus	membranaceus	V	VV		V		V	V	V				Medicin , props for fruit, boards
21 1	126	Guadua	amplexifolia	V				٧							(for dry area)
22 0	Ga	Guadua	angustifolia	V	V	V	٧	V	V		٧	V			
0	L	Gigantochloa	atter				V			V	V	V	V		props, music instrument
24	2	Oxythenathera	abysinica	V	V			٧			V		٧		
25	CL	Phyllosthacys	aurea				٧	V	٧			VV			fishing rods (Invasive!!).

Inputs from PROSEA - Bamboo, unless otherwise

VV = very suited; V = suited; (V) could be suited

Bamboo alternative timber

- Once mature (5 to 7 yrs) you harvest 30% of the stand p.a.
- Shallow root system = impact on the water table
- Improved cash flow
- No clear cutting = less devastating to the environment
- Can be harvested and extracted by hand
- Only replant every 60 to 100 yrs = reduced est costs

















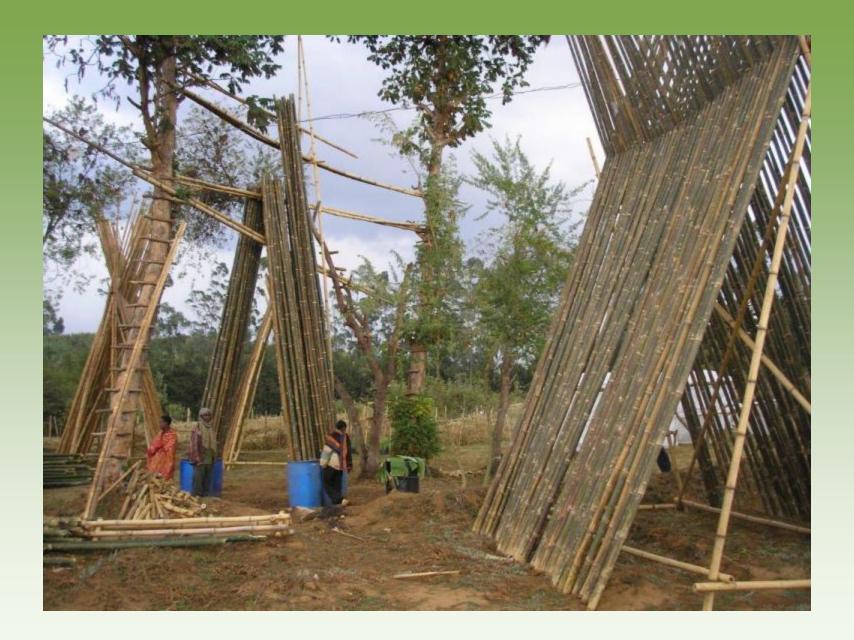




















Bamboo as an energy source













Co-firing with bamboo to produce power







Bamboo Plantations

	Est. Costs Per Ha	Bamboo	Higher	Eucalyptus	
Α	Plant Costs	1	X	4	
В	Planting	1	X	5.12	
С	Maintenance	1	X	5.12	
D	Over 90 years (all of the above, compounded)	1	X	4.3	
	$Total = [(A+B+C) \div 3] \times D$	1	Х	20	

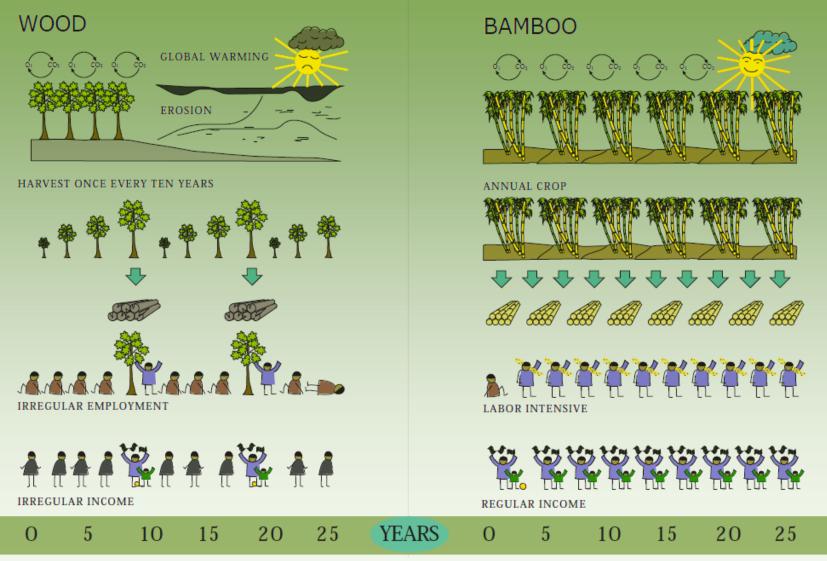








BAMBOO CONSERVATION - THE \$EN\$ IBLE WAY





















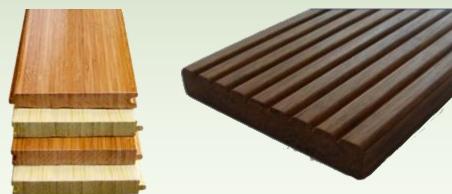


Bamboo Plantations























Reinforced Concrete

Properties

Differ with species, age, climatic factors, moisture content, and different heights of the culm.

CHARACTERISTICS	ВАМВОО	STEEL
Tensile strength	1000-4000kg/cm ²	2300kg/cm ²
Comp. strength	250-1000kg/cm ²	1900kg/cm ²
Modulus of elasticity	0.3x 10 ⁶ kg/cm ²	2.1x10 ⁶ kg/cm ²

MECHANICAL PROPERTY	SYMBOL	VALUE (PSI)
Ultimate compressive strength		8,000
Allowable compressive stress	S	4,000
Ultimate tensile strength		18,000
Allowable tensile stress	S	4,000
Allowable bond stress	u	50
Modulus of elasticity	E	0.3x10 ⁶

U. S. NAVAL
CIVIL
ENGINEERING
LABAORATORY
Port Hueneme,
California
By
Francis E. Brink
and Paul J. Rush







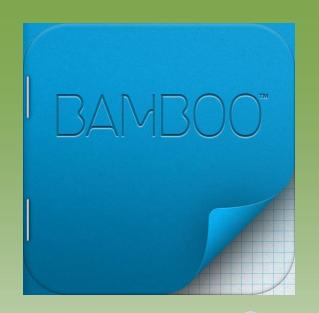












































Bamboo shoots as a Functional Food and Nutraceutical

Bamboo shoots are ranked amongst the five most healthy food (Institute of Geriatrics, World Health Organization)



With their high nutritive value and bioactive compounds, bamboo shoots hold great promise for utilization as a functional food and nutraceuticals

Comparative account of various nutrients (g/100 g) present in fresh bamboo shoots and some common vegetables

Plant	Amino acids	Proteins	Carbohydrates	Fat	Vitamin C (mg/100 g)	Vitamin E (mg/100g)	Dietary Fibre		
Bambusa tulda	3.65	3.69	6.92	0.48	1.42	0.61	3.97		
D. asper	3.12	3.59	4.90	0.40	3.20	0.91	3.54		
Dendrocalamus hamiltonii	3.18	3.72	5.5	0.41	2.45	0.71	3.90		
SOME COMMON VEGETABLES									
Cauliflower	0.4	5.9	7.6	0.4	2.5	46.4	2.0		
Cabbage	0.3	1.8	5.6	0.1	2.6	32.2	1.0		
Carrot	0.2	0.9	10.6	0.2	1.2	3.0	1.2		
Radish	0.1	0.7	3.4	0.1	1.6	15.0	0.6		
Spinach	0.3	2.0	2.9	0.7	0.6	28.1	2.0		
Potato	0.2	1.6	22.6	0.1	0.4	19.7	0.4		

Functional Food Products















Current Status

- Guy Solomon
- Ecoplanet Bamboo
- Brightfiels Bamboo

Way forward